

## 紙器・段ボール箱製造（印刷箱製箱作業）

Job category: Carton box and corrugated card board box making (Operation: Printing box producing work)

<p>作業の定義 Criteria of Operation</p>	<p>打抜き加工(印刷済み)により1個型になったブランクシートに仕上げ加工機(製箱機)を使用してくせ折り、接着剤による貼り合わせ及び折りたたみ加工をする作業をいう。 Refers to an operation in which a blank sheet which has been formed into a single piece by punching (printed) is subjected to folding using a finishing machine (box making machine), pasting with adhesive and folding.</p>				
<p>必須業務（移行対象職種・作業で必ず行う業務） Compulsory works (Works to be essential on the operations in the job categories to be shifted)</p>	<p>第1号技能実習 Technical Intern Training (i)</p> <p>(1)印刷箱製箱作業 (1) Print box producing work ①仕上げ加工作業 ① Finishing work ②原稿（図面・仕様書・作業指示書等）の読解作業 ② Reading comprehension of manuscripts (drawings, specifications, work instructions, etc.) ③目視による製品の良否の判断作業 ③ Judgment of quality of products by visual inspection</p>	<p>第2号技能実習 Technical Intern Training (ii)</p> <p>(1)印刷箱製箱作業 (1) Print box producing work ①仕上げ加工機による仕上げ加工作業 ① Finishing work with finishing machine ②原稿（図面・仕様書・作業指示書等）の読解作業 ② Reading comprehension of manuscripts (drawings, specifications, work instructions, etc.) ③給紙装置への被加工品の供給作業 ③ Work to supply workpieces to feeder ④糊の残量確認及び補充作業 ④ Checking remaining amount of glue and replenishing work ⑤仕上げ加工機の運転作業 ⑤ Operation work of the finishing machine</p>	<p>第3号技能実習 Technical Intern Training (iii)</p> <p>(1)印刷箱製箱作業 (1) Print box producing work ①仕上げ加工機による仕上げ加工作業 ① Finishing work with finishing machine ②原稿（図面・仕様書・作業指示書等）の読解作業 ② Reading comprehension of manuscripts (drawings, specifications, work instructions, etc.) ③給紙装置の調整作業 ③ Adjustment of paper feeder ④送りタイミングの調整作業 ④ Adjustment of feed timing ⑤ベルト折り及び折り装置の調整作業 ⑤ Adjustment of belt folding and folding device ⑥糊付け装置の調整作業 ⑥ Adjustment of gluing device ⑦計数装置の調整作業 ⑦ adjustment work of the counting device ⑧圧着装置の調整作業 ⑧ Adjustment work of crimping device ⑨仕上げ加工機の運転作業（連続高速運転含む） ⑨ Operation work of the finishing machine (including continuous high-speed operation)</p>		
<p>関連業務、周辺業務（上記必須業務に関する技能等の修得に係る業務等で該当するものを選択すること。） Related works, Peripheral works (Select what is applicable in works related to acquisition of skills etc concerning above essential tasks.)</p>	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%; vertical-align: top;"> <p>(2)安全衛生業務</p> <p>①雇入れ時等の安全衛生教育 ① Safety and health education at the time of new employment ②作業開始前の安全装置等の点検作業 ② Inspection work of safety equipment etc before starting work ③紙器・段ボール製造工場における整理・整頓・清掃・清潔・躰(習慣)の遵守 ③ compliance with organizing, keeping tidiness and in order, cleaning, cleanliness, and discipline (custom) at Carton box and corrugated card board box making ④紙器・段ボール製造作業で使用する機械及び周囲の安全確認作業 ④ Safety confirmation work of machine used in Carton box and corrugated card board box making and surroundings ⑤保護具の着用と服装の安全点検作業 ⑤ Safety inspection work of wearing protective equipment and clothes ⑥安全装置の使用等による安全作業 ⑥ Safety work by using safety devices, etc. ⑦労働衛生上の有害性を防止するための作業 ⑦ Work to prevent hazards in occupational health ⑧異常時の応急措置を修得するための作業 ⑧ Work to acquire emergency measures in case of abnormalities</p> </td> <td style="width: 50%; vertical-align: top;"> <p>(2) Safety and health work</p> <p>① Safety and health education at the time of new employment ② Inspection work of safety equipment etc before starting work ③ compliance with organizing, keeping tidiness and in order, cleaning, cleanliness, and discipline (custom) at Carton box and corrugated card board box making ④ Safety confirmation work of machine used in Carton box and corrugated card board box making and surroundings ⑤ Safety inspection work of wearing protective equipment and clothes ⑥ Safety work by using safety devices, etc. ⑦ Work to prevent hazards in occupational health ⑧ Work to acquire emergency measures in case of abnormalities</p> </td> </tr> </table>			<p>(2)安全衛生業務</p> <p>①雇入れ時等の安全衛生教育 ① Safety and health education at the time of new employment ②作業開始前の安全装置等の点検作業 ② Inspection work of safety equipment etc before starting work ③紙器・段ボール製造工場における整理・整頓・清掃・清潔・躰(習慣)の遵守 ③ compliance with organizing, keeping tidiness and in order, cleaning, cleanliness, and discipline (custom) at Carton box and corrugated card board box making ④紙器・段ボール製造作業で使用する機械及び周囲の安全確認作業 ④ Safety confirmation work of machine used in Carton box and corrugated card board box making and surroundings ⑤保護具の着用と服装の安全点検作業 ⑤ Safety inspection work of wearing protective equipment and clothes ⑥安全装置の使用等による安全作業 ⑥ Safety work by using safety devices, etc. ⑦労働衛生上の有害性を防止するための作業 ⑦ Work to prevent hazards in occupational health ⑧異常時の応急措置を修得するための作業 ⑧ Work to acquire emergency measures in case of abnormalities</p>	<p>(2) Safety and health work</p> <p>① Safety and health education at the time of new employment ② Inspection work of safety equipment etc before starting work ③ compliance with organizing, keeping tidiness and in order, cleaning, cleanliness, and discipline (custom) at Carton box and corrugated card board box making ④ Safety confirmation work of machine used in Carton box and corrugated card board box making and surroundings ⑤ Safety inspection work of wearing protective equipment and clothes ⑥ Safety work by using safety devices, etc. ⑦ Work to prevent hazards in occupational health ⑧ Work to acquire emergency measures in case of abnormalities</p>
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<p>(1)関連業務</p> <p>①印刷箱製箱作業 ① Print box manufacturing work ②貼箱製造作業 ② Paste box manufacturing work ③段ボール箱製造作業 ③ Corrugated cardboard box manufacturing work ④印刷作業 ④ Printing work ⑤表面加工作業 ⑤ Surface processing work ⑥CAD/CAM作業 ⑥ CAD / CAM work</p> <p>(2)周辺業務</p> <p>①梱包作業 ① Packaging work ②出荷作業 ② Shipping work ③フォークリフト運転作業（特別教育又は技能講習が必要。） ③ Fork lift operation work (Special education or skill training is necessary.)</p> <p>(3)安全衛生業務（関連業務、周辺業務を行う場合は必ず実施する業務） 上記※に同じ</p> <p>(3) Safety and health work (work to be carried out whenever related work and peripheral work are carried out) Same as ※ above</p>					

<p>使用する素材、材料等（該当するものを選択すること。） Materials to be used (Select the appropriate one)</p>	<p><b>①紙器用素材（材料）</b> 1.紙器用板紙（白板紙、色板紙、チップボール等） 2.打抜き用野及び刃 3.溝切りテープ</p> <p><b>②段ボール箱用素材（材料）</b> 1.段ボール（片面段ボール、両面段ボール、複両面段ボール、E段、G段等） 2.打抜き用野及び刃 3.溝切りテープ</p> <p><b>③印刷用素材（材料）</b> 1.印刷用製版 2.印刷用インキ</p> <p><b>④補助材料</b> 1.接合剤 2.平線（巻線） 3.接着剤</p>	<p><b>① Materials for paper containers (materials)</b> 1. Cardboard for paper containers (white board paper, color paperboard, chip ball, etc.) 2. Punching ruler and blade 3. Groove cutting tape</p> <p><b>② Materials for corrugated cardboard boxes (materials)</b> 1. Cardboard (single-sided cardboard, double-sided cardboard, double-sided corrugated board, E-flute, G-flute etc.) 2. Punching ruler and blade 3. Groove cutting tape</p> <p><b>③ Printing material (material)</b> 1. Printing prepress 2. Printing ink</p> <p><b>④ auxiliary material</b> 1. Bonding agent 2. Flat wire (winding wire) 3. Adhesive</p>
<p>使用する機械、器具等（該当するものを選択すること。） Machines, equipments, tools etc. to be used (Select the appropriate one)</p>	<p><b>①機械・設備（2. 5. 6.は必ず使用すること）</b> ① Machinery and equipment (2. 5. 6. must be used without fail)</p> <p>1.印刷機 2.給紙装置 3.打抜機 4.落丁機 5.自動糊付け機 6.仕上加工機（製箱機）</p> <p>1. Printing machine 2. Paper feeder 3. Punching machine 4. Dodge machine 5. Automatic gluing machine 6. Finishing machine (box making machine)</p>	<p><b>②器工具等</b> 1.各種手工具</p> <p><b>② Instrument tool etc.</b> 1. Various hand tools</p>
<p>製品等の例（該当するものを選択すること。） Examples of products etc. (Select the appropriate one.)</p>	<p>1.印刷製箱された板紙箱 2.印刷製箱された段ボール箱</p> <p>1. Printing boxed paperboard box 2. Printed boxed cardboard box</p>	
<p>移行対象職種・作業とはならない業務例 Example of works which is not eligible for the job categories / operations to be shifted</p>	<p>1.板紙製造作業 2.段ボール製造作業 3.紙袋製造作業 4.紙製食器製造作業</p> <p>1. Cardboard manufacturing work 2. Cardboard manufacturing work 3. Paper bag manufacturing work 4. Paper crockery making operation</p>	<p>5.工業包装作業 6.紙断裁作業のみの場合 7.印刷作業のみの場合 8.上記の関連業務及び周辺業務のみの場合</p> <p>5. Industrial packaging work 6. Only for paper cutting work 7. For printing only 8. In case of the above-mentioned related work and peripheral business only</p>