

紙器・段ボール箱製造（貼箱製造作業）

Job category: Carton box and crrugated card board box making (Operation: Paste box producing work)

<p>作業の定義 Criteria of Operation</p>	<p>貼箱製造器(罫入機、角切機、断裁(裁断)機、糊付け機等)を使用し、貼箱（※）の材料(板紙、薄紙等)をテープ止め、くるみ、折り込み等を行う作業をいう。 Works of tape sticking, wrapping, folding, etc. of the material (paperboard, thin paper etc.) of the pasting box (*) using a pasting box manufacturing machine (ruling machine, square cutting machine, cutting machine (cutting machine), gluing machine etc.)</p> <p>(※) 貼箱：板紙（厚紙）による箱を薄紙（化粧紙）等で包んで作る化粧箱をいう。 (*) Laminated box: A cosmetic box made by wrapping a box made of paperboard (thick paper) with thin paper (decorative paper) or the like.</p>								
<p>必須業務（移行対象職種・作業で必ず行う業務） Compulsory works (Works to be essential on the operations in the job categories to be shifted)</p>	<p>第1号技能実習 Technical Intern Training (i)</p> <p>(1)貼箱製造作業 (1) Paste box ing producing work ①貼箱加工作業 ① Paste box processing work ②原稿（図面・仕様書・作業指示書等）の読解作業 ② Reading comprehension of manuscripts (drawings, specifications, work instructions, etc.) ③刷毛（はけ）による簡単な糊貼り仕上げ作業 ③ Simple paste finishing work by brush (brush)</p>	<p>第2号技能実習 Technical Intern Training (ii)</p> <p>(1)貼箱製造作業 (1) Paste box ing producing work ①貼箱製造機等による貼箱加工作業 (1) paste box processing work by a manufacturing machine etc. ②原稿（図面・仕様書・作業指示書等）の読解作業 ② Reading comprehension of manuscripts (drawings, specifications, work instructions, etc.) ③各種糊付け機又は刷毛（はけ）による糊貼り仕上げ作業 ③ By various sizing machine or brush (brush) Sizing paste finishing work</p>	<p>第3号技能実習 Technical Intern Training (iii)</p> <p>(1)貼箱製造作業 (1) Paste box ing producing work ①貼箱製造機等による貼箱加工作業 (1) paste box processing work by a manufacturing machine etc. ②原稿（図面・仕様書・作業指示書等）の読解作業 ② Reading comprehension of manuscripts (drawings, specifications, work instructions, etc.) ③各種断裁機による断裁加工作業 ③ Cutting work by various cutting machine ④各種糊付け機又は刷毛（はけ）による糊貼り仕上げ作業 ④ By various sizing machine or brush (brush)Sizing paste finishing work ⑤各種接着剤の調合作業 ⑤ Preparation of various adhesives ⑥各種断裁機及び糊付け機の調整作業 ⑥ Adjustment work of various cutting machine and gluing machine</p>						
<p>関連業務、周辺業務（上記必須業務に関する技能等の修得に係る業務等で該当するものを選択すること。） Related works, Peripheral works (Select what is applicable in works related to acquisition of skills etc concerning above essential tasks.)</p>	<table border="0"> <tr> <td data-bbox="384 1863 913 2490"> <p>(2)安全衛生業務</p> <p>①雇入れ時等の安全衛生教育 ②作業開始前の安全装置等の点検作業 ③紙器・段ボール製造工場における整理・整頓・清掃・清潔・躰(習慣)の遵守 ④紙器・段ボール製造作業で使用する機械及び周囲の安全確認作業 ⑤保護具の着用と服装の安全点検作業 ⑥安全装置の使用等による安全作業 ⑦労働衛生上の有害性を防止するための作業 ⑧異常時の応急措置を修得するための作業</p> </td> <td data-bbox="913 1863 1442 2490"> <p>(2) Safety and health work</p> <p>① Safety and health education at the time of new employment ② Inspection work of safety equipment etc before starting work ③ compliance with organizing, keeping tidiness and in order, cleaning, cleanliness, and discipline (custom) at Carton box and corrugated card board box making ④ Safety confirmation work of machine used in Carton box and corrugated card board box making and surroundings ⑤ Safety inspection work of wearing protective equipment and clothes ⑥ Safety work by using safety devices, etc. ⑦ Work to prevent hazards in occupational health ⑧ Work to acquire emergency measures in case of abnormalities</p> </td> <td data-bbox="1442 1863 1961 2490"> <p>※</p> </td> </tr> <tr> <td data-bbox="384 1863 913 2490"> <p>(1)関連業務</p> <p>①印刷箱製箱作業 ②貼箱製造作業 ③段ボール箱製造作業 ④印刷作業 ⑤表面加工作業 ⑥CAD/CAM作業</p> <p>(2)周辺業務</p> <p>①梱包作業 ②出荷作業 ③フォークリフト運転作業（特別教育又は技能講習が必要。）</p> <p>(3)安全衛生業務（関連業務、周辺業務を行う場合は必ず実施する業務） 上記※に同じ</p> </td> <td colspan="2" data-bbox="913 1863 1961 2490"> <p>(1) Related works</p> <p>① Print box manufacturing work ② Paste box manufacturing work ③ Currugated cardboard box manufacturing work ④ Printing work ⑤ Surface processing work ⑥ CAD / CAM work</p> <p>(2) Peripheral works</p> <p>① Packaging work ② Shipping work ③ Fork lift operation work (Special education or skill training is necessary.)</p> <p>(3) Safety and health work (work to be carried out whenever related work and peripheral work are carried out) Same as ※ above</p> </td> </tr> </table>			<p>(2)安全衛生業務</p> <p>①雇入れ時等の安全衛生教育 ②作業開始前の安全装置等の点検作業 ③紙器・段ボール製造工場における整理・整頓・清掃・清潔・躰(習慣)の遵守 ④紙器・段ボール製造作業で使用する機械及び周囲の安全確認作業 ⑤保護具の着用と服装の安全点検作業 ⑥安全装置の使用等による安全作業 ⑦労働衛生上の有害性を防止するための作業 ⑧異常時の応急措置を修得するための作業</p>	<p>(2) Safety and health work</p> <p>① Safety and health education at the time of new employment ② Inspection work of safety equipment etc before starting work ③ compliance with organizing, keeping tidiness and in order, cleaning, cleanliness, and discipline (custom) at Carton box and corrugated card board box making ④ Safety confirmation work of machine used in Carton box and corrugated card board box making and surroundings ⑤ Safety inspection work of wearing protective equipment and clothes ⑥ Safety work by using safety devices, etc. ⑦ Work to prevent hazards in occupational health ⑧ Work to acquire emergency measures in case of abnormalities</p>	<p>※</p>	<p>(1)関連業務</p> <p>①印刷箱製箱作業 ②貼箱製造作業 ③段ボール箱製造作業 ④印刷作業 ⑤表面加工作業 ⑥CAD/CAM作業</p> <p>(2)周辺業務</p> <p>①梱包作業 ②出荷作業 ③フォークリフト運転作業（特別教育又は技能講習が必要。）</p> <p>(3)安全衛生業務（関連業務、周辺業務を行う場合は必ず実施する業務） 上記※に同じ</p>	<p>(1) Related works</p> <p>① Print box manufacturing work ② Paste box manufacturing work ③ Currugated cardboard box manufacturing work ④ Printing work ⑤ Surface processing work ⑥ CAD / CAM work</p> <p>(2) Peripheral works</p> <p>① Packaging work ② Shipping work ③ Fork lift operation work (Special education or skill training is necessary.)</p> <p>(3) Safety and health work (work to be carried out whenever related work and peripheral work are carried out) Same as ※ above</p>	
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<p>使用する素材、材料等（該当するものを選択すること。） Materials to be used (Select the appropriate one)</p>	<p>①紙器用素材（材料） 1.紙器用板紙（白板紙、色板紙、チップボール等） 2.打抜き用罫及び刃 3.溝切りテープ ②段ボール箱用素材（材料） 1.段ボール（片面段ボール、両面段ボール、複両面段ボール、E段、G段等） 2.打抜き用罫及び刃 3.溝切りテープ ③印刷用素材（材料） 1.印刷用製版 2.印刷用インキ ④補助材料 1.接合剤 2.平線（巻線） 3.接着剤</p>	<p>① Materials for paper containers (materials) 1. Cardboard for paper containers (white board paper, color paperboard, chip ball, etc.) 2. Punching ruler and blade 3. Groove cutting tape ② Materials for corrugated cardboard boxes (materials) 1. Cardboard (single-sided cardboard, double-sided cardboard, double-sided corrugated board, E-flute, G-flute etc.) 2. Punching ruler and blade 3. Groove cutting tape ③ Printing material (material) 1. Printing prepress 2. Printing ink ④ auxiliary material 1. Bonding agent 2. Flat wire (winding wire) 3. Adhesive</p>	
<p>使用する機械、器具等（該当するものを選択すること。） Machines, equipments, tools etc. to be used (Select the appropriate one)</p>	<p>①機械・設備（第3号技能実習では1.を必ず使用すること） ① Machinery and equipment (Be sure to use 1. in No. 3 technical internship) 1. 断裁機 2. 打抜き機 3. 落丁機 4. 自動糊付け機 5. 自動製箱機（自動貼箱機） 6. 罫入機及びロータリ機 7. 角止機 8. テープ止機 9. くるみ機 10. 折込機 11. 角切機 12. Cross cut machine 5. Automatic box making machine (automatic pasting box machine) 6. Ruling machine and rotary machine 7. Counterbore</p>	<p>②器工具等 ② Instrument tool etc. 1. 各種手工具 1. Various hand tools</p>	
<p>製品等の例（該当するものを選択すること。） Examples of products etc. (Select the appropriate)</p>	<p>各種貼箱 Various set up boxes</p>		
<p>移行対象職種・作業とはならない業務例 Example of works which is not eligible for the job categories / operations to be shifted</p>	<p>1.板紙製造作業 2.段ボール製造作業 3.紙袋製造作業 4.紙製食器製造作業</p>	<p>1. Cardboard manufacturing work 2. Cardboard manufacturing work 3. Paper bag manufacturing work 4. Paper crockery making operation</p>	<p>5.工業包装作業 6.紙断裁作業のみの場合 7.印刷作業のみの場合 8.上記の関連業務及び周辺業務のみの場合</p> <p>5. Industrial packaging work 6. Only for paper cutting work 7. For printing only 8. In case of the above-mentioned related work and peripheral business only</p>