

○ 職種別 技能実習計画認定件数（構成比）（1-4）  
（令和4年度）

単位：件数

|                 | 合 計     |        | 第1号企業単独型技能実習 |        | 第1号団体監理型技能実習 |        | 第2号企業単独型技能実習 |        | 第2号団体監理型技能実習 |        | 第3号企業単独型技能実習 |        | 第3号団体監理型技能実習 |        |
|-----------------|---------|--------|--------------|--------|--------------|--------|--------------|--------|--------------|--------|--------------|--------|--------------|--------|
|                 | 数       | 構成比    | 数            | 構成比    | 数            | 構成比    | 数            | 構成比    | 数            | 構成比    | 数            | 構成比    | 数            | 構成比    |
| 総 数             | 246,260 | 100.0% | 3,172        | 100.0% | 139,849      | 100.0% | 667          | 100.0% | 59,753       | 100.0% | 644          | 100.0% | 42,175       | 100.0% |
| 1 農業関係          | 19,921  | 8.1%   | 0            | 0.0%   | 11,212       | 8.0%   | 0            | 0.0%   | 6,359        | 10.6%  | 0            | 0.0%   | 2,350        | 5.6%   |
| 耕種農業            | 16,527  | 6.7%   | 0            | 0.0%   | 9,368        | 6.7%   | 0            | 0.0%   | 5,281        | 8.8%   | 0            | 0.0%   | 1,878        | 4.5%   |
| 畜産農業            | 3,394   | 1.4%   | 0            | 0.0%   | 1,844        | 1.3%   | 0            | 0.0%   | 1,078        | 1.8%   | 0            | 0.0%   | 472          | 1.1%   |
| 2 漁業関係          | 1,847   | 0.8%   | 0            | 0.0%   | 986          | 0.7%   | 0            | 0.0%   | 601          | 1.0%   | 0            | 0.0%   | 260          | 0.6%   |
| 漁船漁業            | 858     | 0.3%   | 0            | 0.0%   | 393          | 0.3%   | 0            | 0.0%   | 358          | 0.6%   | 0            | 0.0%   | 107          | 0.3%   |
| 養殖業             | 989     | 0.4%   | 0            | 0.0%   | 593          | 0.4%   | 0            | 0.0%   | 243          | 0.4%   | 0            | 0.0%   | 153          | 0.4%   |
| 3 建設関係          | 53,902  | 21.9%  | 140          | 4.4%   | 32,546       | 23.3%  | 34           | 5.1%   | 9,786        | 16.4%  | 173          | 26.9%  | 11,223       | 26.6%  |
| さく井             | 253     | 0.1%   | 0            | 0.0%   | 138          | 0.1%   | 0            | 0.0%   | 56           | 0.1%   | 0            | 0.0%   | 59           | 0.1%   |
| 建築板金            | 1,280   | 0.5%   | 0            | 0.0%   | 809          | 0.6%   | 0            | 0.0%   | 223          | 0.4%   | 0            | 0.0%   | 248          | 0.6%   |
| 冷凍空調機器施工        | 502     | 0.2%   | 2            | 0.1%   | 272          | 0.2%   | 0            | 0.0%   | 71           | 0.1%   | 0            | 0.0%   | 157          | 0.4%   |
| 建具製作            | 167     | 0.1%   | 4            | 0.1%   | 78           | 0.1%   | 0            | 0.0%   | 21           | 0.0%   | 0            | 0.0%   | 64           | 0.2%   |
| 建築大工            | 2,595   | 1.1%   | 80           | 2.5%   | 1,356        | 1.0%   | 23           | 3.4%   | 485          | 0.8%   | 136          | 21.1%  | 515          | 1.2%   |
| 型枠施工            | 6,489   | 2.6%   | 0            | 0.0%   | 3,902        | 2.8%   | 0            | 0.0%   | 1,360        | 2.3%   | 0            | 0.0%   | 1,227        | 2.9%   |
| 鉄筋施工            | 5,955   | 2.4%   | 0            | 0.0%   | 3,489        | 2.5%   | 0            | 0.0%   | 1,099        | 1.8%   | 0            | 0.0%   | 1,367        | 3.2%   |
| とび              | 15,715  | 6.4%   | 8            | 0.3%   | 9,489        | 6.8%   | 0            | 0.0%   | 2,649        | 4.4%   | 8            | 1.2%   | 3,561        | 8.4%   |
| 石材施工            | 271     | 0.1%   | 0            | 0.0%   | 140          | 0.1%   | 0            | 0.0%   | 52           | 0.1%   | 0            | 0.0%   | 79           | 0.2%   |
| タイル張り           | 550     | 0.2%   | 6            | 0.2%   | 297          | 0.2%   | 0            | 0.0%   | 75           | 0.1%   | 1            | 0.2%   | 171          | 0.4%   |
| かわらぶき           | 311     | 0.1%   | 0            | 0.0%   | 170          | 0.1%   | 0            | 0.0%   | 61           | 0.1%   | 0            | 0.0%   | 80           | 0.2%   |
| 左官              | 1,891   | 0.8%   | 0            | 0.0%   | 1,171        | 0.8%   | 0            | 0.0%   | 344          | 0.6%   | 0            | 0.0%   | 376          | 0.9%   |
| 配管              | 2,040   | 0.8%   | 0            | 0.0%   | 1,254        | 0.9%   | 7            | 1.0%   | 399          | 0.7%   | 1            | 0.2%   | 379          | 0.9%   |
| 熱絶縁施工           | 768     | 0.3%   | 0            | 0.0%   | 459          | 0.3%   | 0            | 0.0%   | 187          | 0.3%   | 0            | 0.0%   | 122          | 0.3%   |
| 内装仕上げ施工         | 2,879   | 1.2%   | 9            | 0.3%   | 1,692        | 1.2%   | 4            | 0.6%   | 505          | 0.8%   | 6            | 0.9%   | 663          | 1.6%   |
| サッシ施工           | 285     | 0.1%   | 4            | 0.1%   | 153          | 0.1%   | 0            | 0.0%   | 56           | 0.1%   | 0            | 0.0%   | 72           | 0.2%   |
| 防水施工            | 2,166   | 0.9%   | 0            | 0.0%   | 1,286        | 0.9%   | 0            | 0.0%   | 312          | 0.5%   | 0            | 0.0%   | 568          | 1.3%   |
| コンクリート圧送施工      | 533     | 0.2%   | 0            | 0.0%   | 322          | 0.2%   | 0            | 0.0%   | 119          | 0.2%   | 0            | 0.0%   | 92           | 0.2%   |
| ウエルホールイント施工     | 29      | 0.0%   | 0            | 0.0%   | 9            | 0.0%   | 0            | 0.0%   | 9            | 0.0%   | 0            | 0.0%   | 11           | 0.0%   |
| 表装              | 365     | 0.1%   | 0            | 0.0%   | 236          | 0.2%   | 0            | 0.0%   | 57           | 0.1%   | 0            | 0.0%   | 72           | 0.2%   |
| 建設機械施工          | 8,695   | 3.5%   | 27           | 0.9%   | 5,733        | 4.1%   | 0            | 0.0%   | 1,612        | 2.7%   | 21           | 3.3%   | 1,302        | 3.1%   |
| 築炉              | 163     | 0.1%   | 0            | 0.0%   | 91           | 0.1%   | 0            | 0.0%   | 34           | 0.1%   | 0            | 0.0%   | 38           | 0.1%   |
| 4 食品製造関係        | 46,837  | 19.0%  | 26           | 0.8%   | 27,668       | 19.8%  | 24           | 3.6%   | 14,299       | 23.9%  | 4            | 0.6%   | 4,816        | 11.4%  |
| 缶詰巻締            | 349     | 0.1%   | 0            | 0.0%   | 207          | 0.1%   | 0            | 0.0%   | 118          | 0.2%   | 0            | 0.0%   | 24           | 0.1%   |
| 食鳥処理加工業         | 2,589   | 1.1%   | 0            | 0.0%   | 1,406        | 1.0%   | 0            | 0.0%   | 835          | 1.4%   | 0            | 0.0%   | 348          | 0.8%   |
| 加熱性水産加工食品製造業    | 3,649   | 1.5%   | 10           | 0.3%   | 2,000        | 1.4%   | 9            | 1.3%   | 1,246        | 2.1%   | 4            | 0.6%   | 380          | 0.9%   |
| 非加熱性水産加工食品製造業   | 8,192   | 3.3%   | 12           | 0.4%   | 5,060        | 3.6%   | 5            | 0.7%   | 2,453        | 4.1%   | 0            | 0.0%   | 662          | 1.6%   |
| 水産練り製品製造        | 829     | 0.3%   | 0            | 0.0%   | 510          | 0.4%   | 0            | 0.0%   | 262          | 0.4%   | 0            | 0.0%   | 57           | 0.1%   |
| 牛豚食肉処理加工業       | 1,459   | 0.6%   | 0            | 0.0%   | 812          | 0.6%   | 0            | 0.0%   | 464          | 0.8%   | 0            | 0.0%   | 183          | 0.4%   |
| ハム・ソーセージ・ベーコン製造 | 1,909   | 0.8%   | 0            | 0.0%   | 981          | 0.7%   | 0            | 0.0%   | 588          | 1.0%   | 0            | 0.0%   | 340          | 0.8%   |
| パン製造            | 3,108   | 1.3%   | 0            | 0.0%   | 1,794        | 1.3%   | 0            | 0.0%   | 823          | 1.4%   | 0            | 0.0%   | 491          | 1.2%   |
| そう菜製造業          | 22,990  | 9.3%   | 4            | 0.1%   | 13,498       | 9.7%   | 10           | 1.5%   | 7,147        | 12.0%  | 0            | 0.0%   | 2,331        | 5.5%   |
| 農産物漬物製造業        | 316     | 0.1%   | 0            | 0.0%   | 215          | 0.2%   | 0            | 0.0%   | 101          | 0.2%   | 0            | 0.0%   | 0            | 0.0%   |
| 医療・福祉施設給食製造     | 1,447   | 0.6%   | 0            | 0.0%   | 1,185        | 0.8%   | 0            | 0.0%   | 262          | 0.4%   | 0            | 0.0%   | 0            | 0.0%   |
| 5 繊維・衣服関係       | 16,513  | 6.7%   | 96           | 3.0%   | 7,521        | 5.4%   | 27           | 4.0%   | 2,630        | 4.4%   | 63           | 9.8%   | 6,176        | 14.6%  |
| 紡績運転            | 508     | 0.2%   | 0            | 0.0%   | 232          | 0.2%   | 1            | 0.1%   | 122          | 0.2%   | 2            | 0.3%   | 151          | 0.4%   |
| 織布運転            | 870     | 0.4%   | 4            | 0.1%   | 345          | 0.2%   | 1            | 0.1%   | 200          | 0.3%   | 2            | 0.3%   | 318          | 0.8%   |
| 染色              | 399     | 0.2%   | 4            | 0.1%   | 191          | 0.1%   | 3            | 0.4%   | 86           | 0.1%   | 0            | 0.0%   | 115          | 0.3%   |
| ニット製品製造         | 207     | 0.1%   | 0            | 0.0%   | 143          | 0.1%   | 0            | 0.0%   | 28           | 0.0%   | 0            | 0.0%   | 36           | 0.1%   |
| たて編ニット生地製造      | 122     | 0.0%   | 2            | 0.1%   | 66           | 0.0%   | 0            | 0.0%   | 27           | 0.0%   | 0            | 0.0%   | 27           | 0.1%   |
| 婦人子供服製造         | 11,040  | 4.5%   | 24           | 0.8%   | 4,862        | 3.5%   | 15           | 2.2%   | 1,548        | 2.6%   | 42           | 6.5%   | 4,549        | 10.8%  |
| 紳士服製造           | 733     | 0.3%   | 4            | 0.1%   | 336          | 0.2%   | 4            | 0.6%   | 113          | 0.2%   | 2            | 0.3%   | 274          | 0.6%   |
| 下着類製造           | 577     | 0.2%   | 38           | 1.2%   | 272          | 0.2%   | 0            | 0.0%   | 106          | 0.2%   | 6            | 0.9%   | 155          | 0.4%   |
| 寝具製作            | 265     | 0.1%   | 0            | 0.0%   | 128          | 0.1%   | 0            | 0.0%   | 71           | 0.1%   | 0            | 0.0%   | 66           | 0.2%   |
| カーハット製造         | 107     | 0.0%   | 0            | 0.0%   | 65           | 0.0%   | 0            | 0.0%   | 42           | 0.1%   | 0            | 0.0%   | 0            | 0.0%   |
| 帆布製品製造          | 621     | 0.3%   | 20           | 0.6%   | 322          | 0.2%   | 3            | 0.4%   | 121          | 0.2%   | 9            | 1.4%   | 146          | 0.3%   |
| 布はく縫製           | 158     | 0.1%   | 0            | 0.0%   | 54           | 0.0%   | 0            | 0.0%   | 23           | 0.0%   | 0            | 0.0%   | 81           | 0.2%   |
| 座席シート縫製         | 906     | 0.4%   | 0            | 0.0%   | 505          | 0.4%   | 0            | 0.0%   | 143          | 0.2%   | 0            | 0.0%   | 258          | 0.6%   |
| 6 機械・金属関係       | 35,381  | 14.4%  | 672          | 21.2%  | 18,716       | 13.4%  | 307          | 46.0%  | 9,297        | 15.6%  | 174          | 27.0%  | 6,215        | 14.7%  |
| 鋳造              | 2,116   | 0.9%   | 34           | 1.1%   | 1,111        | 0.8%   | 4            | 0.6%   | 571          | 1.0%   | 0            | 0.0%   | 396          | 0.9%   |
| 鍛造              | 262     | 0.1%   | 1            | 0.0%   | 145          | 0.1%   | 0            | 0.0%   | 71           | 0.1%   | 0            | 0.0%   | 45           | 0.1%   |
| ダイカスト           | 948     | 0.4%   | 18           | 0.6%   | 482          | 0.3%   | 2            | 0.3%   | 279          | 0.5%   | 0            | 0.0%   | 167          | 0.4%   |
| 機械加工            | 6,520   | 2.6%   | 133          | 4.2%   | 3,495        | 2.5%   | 63           | 9.4%   | 1,732        | 2.9%   | 14           | 2.2%   | 1,083        | 2.6%   |
| 金属プレス加工         | 5,386   | 2.2%   | 71           | 2.2%   | 2,790        | 2.0%   | 22           | 3.3%   | 1,533        | 2.6%   | 3            | 0.5%   | 967          | 2.3%   |
| 鉄工              | 3,022   | 1.2%   | 2            | 0.1%   | 1,617        | 1.2%   | 6            | 0.9%   | 650          | 1.1%   | 14           | 2.2%   | 733          | 1.7%   |
| 工場板金            | 2,139   | 0.9%   | 7            | 0.2%   | 1,169        | 0.8%   | 2            | 0.3%   | 569          | 1.0%   | 0            | 0.0%   | 392          | 0.9%   |
| めっき             | 1,769   | 0.7%   | 44           | 1.4%   | 816          | 0.6%   | 19           | 2.8%   | 445          | 0.7%   | 53           | 8.2%   | 392          | 0.9%   |
| アルミニウム陽極酸化処理    | 250     | 0.1%   | 0            | 0.0%   | 118          | 0.1%   | 2            | 0.3%   | 70           | 0.1%   | 0            | 0.0%   | 60           | 0.1%   |
| 仕上げ             | 1,371   | 0.6%   | 55           | 1.7%   | 697          | 0.5%   | 22           | 3.3%   | 353          | 0.6%   | 12           | 1.9%   | 232          | 0.6%   |
| 機械検査            | 3,428   | 1.4%   | 87           | 2.7%   | 1,826        | 1.3%   | 30           | 4.5%   | 951          | 1.6%   | 49           | 7.6%   | 485          | 1.1%   |
| 機械保全            | 1,160   | 0.5%   | 6            | 0.2%   | 595          | 0.4%   | 0            | 0.0%   | 262          | 0.4%   | 0            | 0.0%   | 297          | 0.7%   |
| 電子機器組立て         | 5,060   | 2.1%   | 125          | 3.9%   | 2,856        | 2.0%   | 58           | 8.7%   | 1,311        | 2.2%   | 28           | 4.3%   | 682          | 1.6%   |
| 電気機器組立て         | 1,314   | 0.5%   | 38           | 1.2%   | 707          | 0.5%   | 6            | 0.9%   | 367          | 0.6%   | 1            | 0.2%   | 195          | 0.5%   |
| プリント配線板製造       | 636     | 0.3%   | 51           | 1.6%   | 292          | 0.2%   | 71           | 10.6%  | 133          | 0.2%   | 0            | 0.0%   | 89           | 0.2%   |

○ 職種別 技能実習計画認定件数（構成比）（1-4）  
（令和4年度）

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|                    | 合 計    |       | 第1号企業単独型技能実習 |       | 第1号団体監理型技能実習 |       | 第2号企業単独型技能実習 |       | 第2号団体監理型技能実習 |       | 第3号企業単独型技能実習 |       | 第3号団体監理型技能実習 |       |
|--------------------|--------|-------|--------------|-------|--------------|-------|--------------|-------|--------------|-------|--------------|-------|--------------|-------|
|                    | 件数     | 構成比   | 件数           | 構成比   | 件数           | 構成比   | 件数           | 構成比   | 件数           | 構成比   | 件数           | 構成比   | 件数           | 構成比   |
| 7 その他              | 64,925 | 26.4% | 829          | 26.1% | 35,675       | 25.5% | 275          | 41.2% | 16,781       | 28.1% | 230          | 35.7% | 11,135       | 26.4% |
| 家具製作               | 1,362  | 0.6%  | 16           | 0.5%  | 626          | 0.4%  | 10           | 1.5%  | 386          | 0.6%  | 1            | 0.2%  | 323          | 0.8%  |
| 印刷                 | 969    | 0.4%  | 2            | 0.1%  | 542          | 0.4%  | 0            | 0.0%  | 239          | 0.4%  | 0            | 0.0%  | 186          | 0.4%  |
| 製本                 | 1,314  | 0.5%  | 0            | 0.0%  | 676          | 0.5%  | 0            | 0.0%  | 309          | 0.5%  | 0            | 0.0%  | 329          | 0.8%  |
| プラスチック成形           | 11,476 | 4.7%  | 143          | 4.5%  | 5,670        | 4.1%  | 41           | 6.1%  | 2,952        | 4.9%  | 55           | 8.5%  | 2,615        | 6.2%  |
| 強化プラスチック成形         | 528    | 0.2%  | 0            | 0.0%  | 257          | 0.2%  | 3            | 0.4%  | 125          | 0.2%  | 14           | 2.2%  | 129          | 0.3%  |
| 塗装                 | 8,036  | 3.3%  | 59           | 1.9%  | 4,305        | 3.1%  | 11           | 1.6%  | 1,699        | 2.8%  | 18           | 2.8%  | 1,944        | 4.6%  |
| 溶接                 | 13,202 | 5.4%  | 175          | 5.5%  | 7,364        | 5.3%  | 63           | 9.4%  | 2,924        | 4.9%  | 118          | 18.3% | 2,558        | 6.1%  |
| 工業包装               | 8,806  | 3.6%  | 163          | 5.1%  | 4,816        | 3.4%  | 76           | 11.4% | 2,082        | 3.5%  | 3            | 0.5%  | 1,666        | 4.0%  |
| 紙器・ダンボール箱製造        | 1,267  | 0.5%  | 2            | 0.1%  | 664          | 0.5%  | 0            | 0.0%  | 336          | 0.6%  | 2            | 0.3%  | 263          | 0.6%  |
| 陶磁器工業製品製造          | 184    | 0.1%  | 0            | 0.0%  | 90           | 0.1%  | 0            | 0.0%  | 39           | 0.1%  | 0            | 0.0%  | 55           | 0.1%  |
| 自動車整備              | 2,447  | 1.0%  | 0            | 0.0%  | 1,338        | 1.0%  | 0            | 0.0%  | 795          | 1.3%  | 4            | 0.6%  | 310          | 0.7%  |
| ビルクリーニング           | 3,672  | 1.5%  | 233          | 7.3%  | 2,272        | 1.6%  | 35           | 5.2%  | 712          | 1.2%  | 15           | 2.3%  | 405          | 1.0%  |
| 介護                 | 7,982  | 3.2%  | 6            | 0.2%  | 4,368        | 3.1%  | 8            | 1.2%  | 3,260        | 5.5%  | 0            | 0.0%  | 340          | 0.8%  |
| リネンサブライ            | 1,417  | 0.6%  | 0            | 0.0%  | 1,041        | 0.7%  | 0            | 0.0%  | 376          | 0.6%  | 0            | 0.0%  | 0            | 0.0%  |
| コンクリート製品製造         | 948    | 0.4%  | 0            | 0.0%  | 621          | 0.4%  | 0            | 0.0%  | 315          | 0.5%  | 0            | 0.0%  | 12           | 0.0%  |
| 宿泊                 | 526    | 0.2%  | 0            | 0.0%  | 424          | 0.3%  | 0            | 0.0%  | 102          | 0.2%  | 0            | 0.0%  | 0            | 0.0%  |
| RPF製造              | 58     | 0.0%  | 0            | 0.0%  | 38           | 0.0%  | 0            | 0.0%  | 20           | 0.0%  | 0            | 0.0%  | 0            | 0.0%  |
| 鉄道施設保守整備           | 54     | 0.0%  | 0            | 0.0%  | 51           | 0.0%  | 0            | 0.0%  | 3            | 0.0%  | 0            | 0.0%  | 0            | 0.0%  |
| ゴム製品製造             | 677    | 0.3%  | 30           | 0.9%  | 512          | 0.4%  | 28           | 4.2%  | 107          | 0.2%  | 0            | 0.0%  | 0            | 0.0%  |
| 8 主務大臣が告示で定める職種    | 66     | 0.0%  | 66           | 2.1%  | 0            | 0.0%  | 0            | 0.0%  | 0            | 0.0%  | 0            | 0.0%  | 0            | 0.0%  |
| 空港グランドハンドリング       | 66     | 0.0%  | 66           | 2.1%  | 0            | 0.0%  | 0            | 0.0%  | 0            | 0.0%  | 0            | 0.0%  | 0            | 0.0%  |
| 9 移行対象職種・作業以外の取扱職種 | 6,868  | 2.8%  | 1,343        | 42.3% | 5,525        | 4.0%  | 0            | 0.0%  | 0            | 0.0%  | 0            | 0.0%  | 0            | 0.0%  |
| 移行対象外職種            | 6,868  | 2.8%  | 1,343        | 42.3% | 5,525        | 4.0%  | 0            | 0.0%  | 0            | 0.0%  | 0            | 0.0%  | 0            | 0.0%  |