



| No. | Word/Phrase | How to read (Hiragana) | Translation | Note | Example | Image |
|-----|-------------|------------------------|---|--|---------|---|
| 1 | 技能実習 | ぎのうじっしゅう | Technical intern training | | | |
| 2 | 技能実習生 | ぎのうじっしゅうせい | Technical intern trainee | | | |
| 3 | 実習 (する) | じっしゅう (する) | Practical training (to give/receive practical training) | | | |
| 4 | 製造 | せいぞう | Production | | | |
| 5 | 機械 | きかい | Machine; machinery | | | |
| 6 | 安全 | あんぜん | Safety | | | |
| 7 | 危険 (な) | きけん (な) | Danger (dangerous) | Normally written in Kanji Chinese characters but may be written in Katakana "キケン" in some factories. | | |
| 8 | 危ない | あぶない | Dangerous | | | |
| 9 | 清掃 | せいそう | Seisou (Shine) | To clean the workplace to make the right workplace condition easily identifiable. | | |
| 10 | 非常口 | ひじょうぐち | Emergency exit | | |  |
| 11 | 注意 | ちゅうい | Attention | | | |
| 12 | 火事 | かじ | Fire | | | |
| 13 | 事故 | じこ | Accident | | | |

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|-----|-------------|------------------------|------------------|------|---------|--|---|
| 14 | 服装 | ふくそう | Clothes | | | | |
| 15 | 安全装置 | あんぜんそうち | Safety equipment | | | |  |