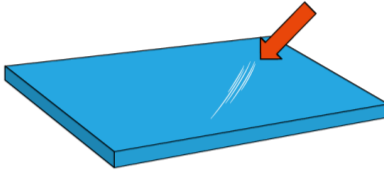
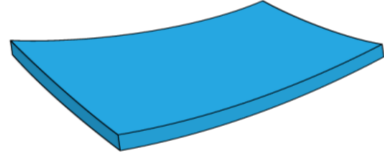
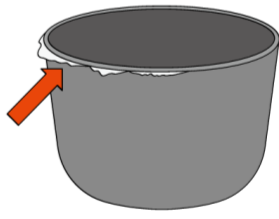
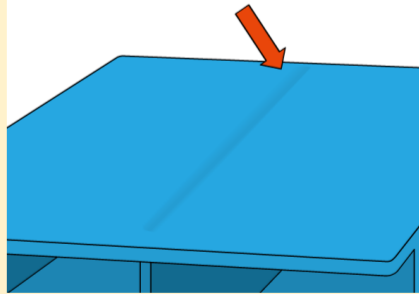
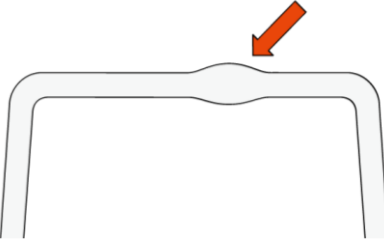
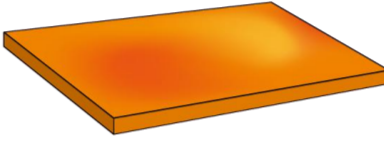
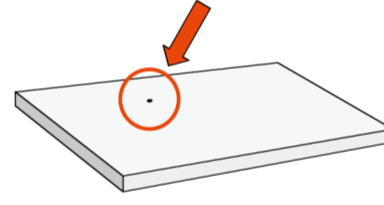
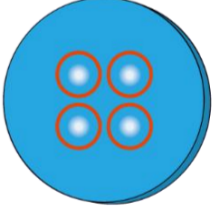

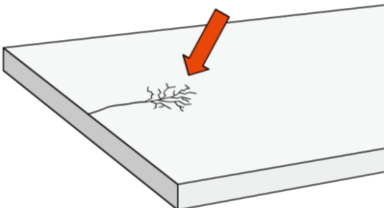
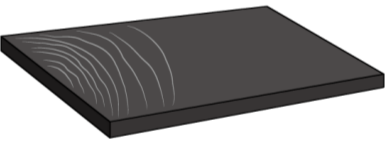
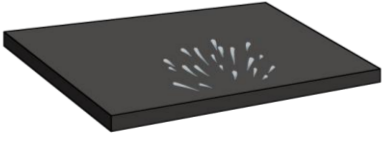
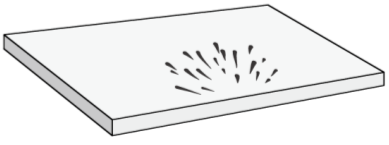
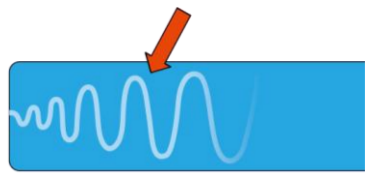


No.	Word/Phrase	How to read (Hiragana)	Translation	Note	Example		Image
1	不良	ふりよう	Defect	=不良品 (ふりようひん)			
2	良品	りようひん	Good product				
3	傷	きず	Scratch				
4	はく離	はくり	Peeling	A phenomenon where the surface of the molded part peels off in a thin layer.			
5	汚れ	よごれ	Dirt				
6	変形	へんけい	Deformation				
7	バリ	ばり	Burr		バリを除去します。／バリを取ります。	Remove the burr. Take off the burr. Deburr.	
8	ひけ	ひけ	Sink mark	A depression that forms on the surface of the molded part.			

No.	Word/Phrase	How to read (Hiragana)	Translation	Note	Example	Image
9	偏肉	へんにく	Uneven wall thickness	Unevenness in thickness occurring in certain parts.		
10	色むら	いろむら	Uneven color	Unevenness occurring in the color of the molded part's surface.		
11	気泡	きほう	Air bubble	A void forming inside the molded part due to air, water, gas, etc.		
12	黒点	こくてん	Black spot	A state where black foreign matter is mixed into the molded part.		
13	白化	はっか	Whitening	A part of the molded part's surface discoloring to white.		
14	焼け	やけ	Burn mark	Gas generated from the resin is compressed and becomes high temperature, causing the surrounding resin to burn black.		
15	異物	いぶつ	Foreign matter			

No.	Word/Phrase	How to read (Hiragana)	Translation	Note	Example	Image
16	コンタミ	こんたみ	Contamination	Foreign matter that is mixed into or has adhered to the molded part. In Japanese, this is called "異物混入 (いぶつこんにゅう)".		
17	割れ	われ	Crack			
18	クラッキング	くらっきんぐ	Cracking	A crack that occurs due to the influence of internal stress, external impact, etc. Also called a "クラック".		
19	クレージング	くれーじんぐ	Crazing	Extremely fine fissures that form on the surface or in the interior of the molded part.		
20	フローマーク	ふろーまーく	Flow mark	A wave pattern like tree rings forms, centered on the gate. It tends to occur when the injection speed is slow.		
21	シルバーストリーク	しるばーすとリーク	Silver streak	A phenomenon where silvery-white streaks form in the direction of material flow. Also called "シルバー" or "銀条 (ぎんじょう)".		
22	黒条	こくじょう	Black streak	A phenomenon where black lines form in the direction of material flow.		

だい19か ふりょう  
第19課 不良  
Defects

No.	Word/Phrase	How to read (Hiragana)	Translation	Note	Example		Image
23	ジェットイング	じえっていんぐ	Jetting	A phenomenon where a meandering, snake-like pattern remains.			
24	間違える	まちがえる	To make a mistake				
25	失敗 (する)	しっばい (する)	Failure (to fail)				