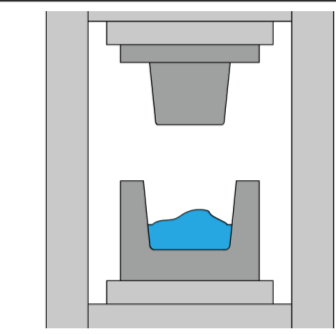
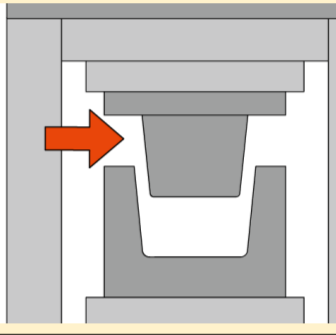
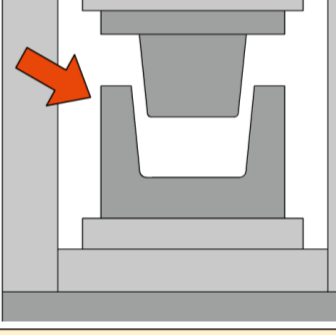
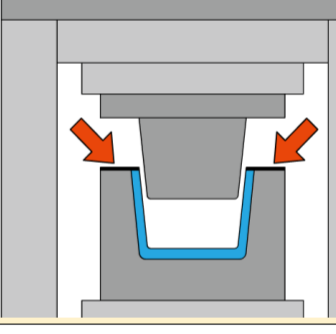

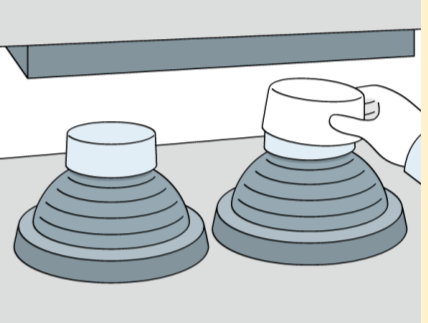
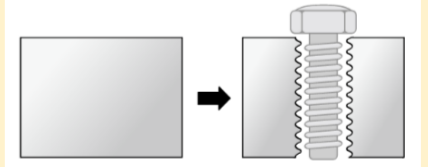
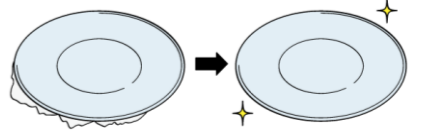
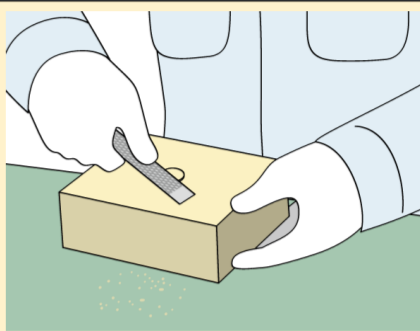
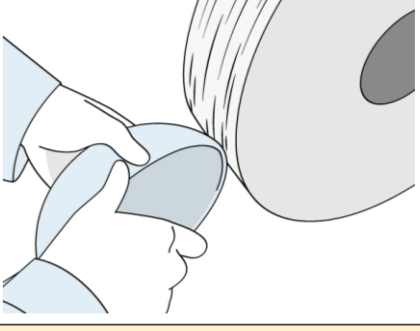


No.	Word/Phrase	How to read (Hiragana)	Translation	Note	Example	Image
1	圧縮成形機	あっしゅくせいけいき	Compression molding machine			
2	上型	うえがた	Upper mold	=コア		
3	下型	したがた	Lower mold	=キャビティ		
4	パーティングライン	ぱーていんぐらいん	Parting line	The parting surface of the mold. The mold opens and closes at this part. Also called "PL".		
5	タブレットマシン	たぶれっとましん	Tablet machine	A machine that forms powdery plastic material into a lump (tablet).		
6	タブレット	たぶれっと	Tablet	Powdery plastic material that has been formed into a lump (tablet).		
7	フェノール樹脂 (PF)	ふえのーるじゅし (PF)	Phenol resin (PF)			
8	メラミン樹脂 (MF)	めらみんじゅし (MF)	Melamine resin (MF)			
9	エポキシ樹脂 (EP)	えぼきしじゅし (EP)	Epoxy resin (EP)			

No.	Word/Phrase	How to read (Hiragana)	Translation	Note	Example	Image
10	材料を量る	ざいりょうをはかる	To weigh material			
11	予熱 (する)	よねつ (する)	Preheating (to preheat)			
12	材料を置く	ざいりょうをおく	To place material			
13	加熱	かねつ	Heating	=温める (あたためる)		
14	加圧	かあつ	Pressurization	=圧力を加える (あつりょくを くわえる)		
15	ガス抜き	がすぬき	Gas venting	Gas is generated when the molding material is heated, so it is necessary to vent the gas during the molding process. If the gas is trapped, defects will occur.		
16	タップ加工	たっぷかこう	Tapping	Making a pilot hole (female thread) in a molded part for a screw thread. Also called "タッピング".		
17	バリ仕上げ	ばりしあげ	Deburring			

No.	Word/Phrase	How to read (Hiragana)	Translation	Note	Example		Image
18	やすり仕上げ	やすりしあげ	File finishing				
19	バフ仕上げ	ばふしあげ	Buffing	Polishing the surface of the resin using a buff.			
20	接着 (する)	せっちゃく (する)	Adhering (to adhere)		しょっき 食器にすべり止めをせっちゃく と接着します。	Adhere the non-slip grip to the tableware.	