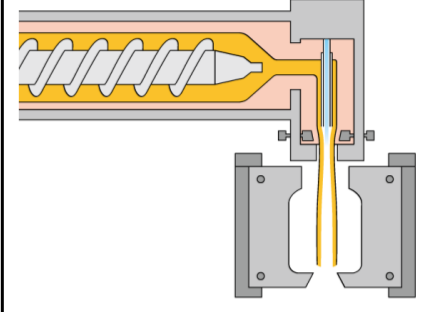
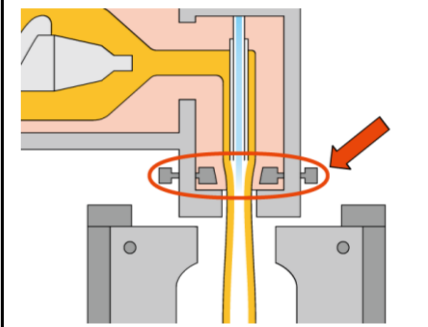
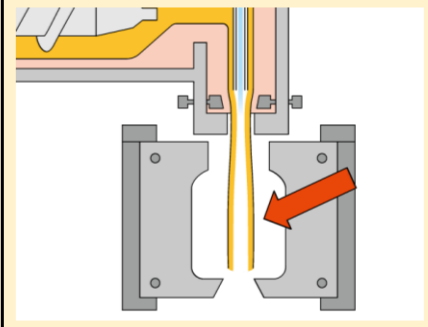
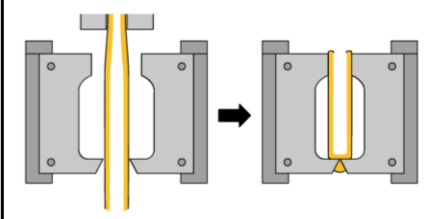
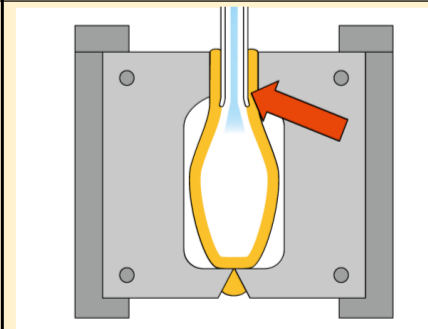
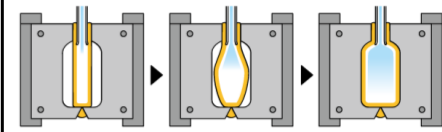
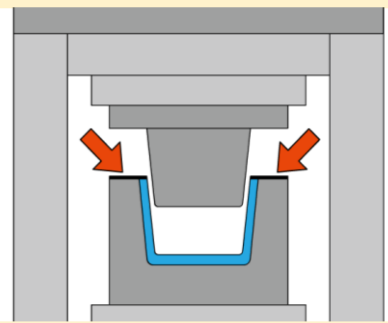


No.	Word/Phrase	How to read (Hiragana)	Translation	Note	Example	Image
1	ブロー成形機	ぶろーせいけいき	Blow molding machine			
2	押しスクリュー	おしだしすくりゅー	Extruder screw	The part of the blow molding machine that heats and kneads the resin.		
3	ダイス	だいす	Dies	The part that extrudes the molten resin from the molding machine. Also called "ダイコア".		
4	パリソン	ぱりそん	Parison	Molten resin that has been extruded into a tube shape.		
5	パリソンを挟む	ぱりそんをはさむ	To clamp the parison	かながた 金型でパリソンを挟みます。	Clamp the parison with the mold.	
6	ブローピン	ぶろーぴん	Blow pin	After clamping the parison in the mold, a blow pin is inserted into the sealed space, and air is blown in through it.		
7	圧縮エアー	あっしゅくえあー	Compressed air	The air blown into the parison.		
8	空気を吹き込む	くうきをふきこむ	To blow air in			

No.	Word/Phrase	How to read (Hiragana)	Translation	Note	Example	Image
9	パリソンを膨らませる	ぱりそんをふくらませる	To inflate the parison			
10	パーティングライン	ぱーていんぐらいん	Parting line	The parting surface of the mold. The mold opens and closes at this part. Also called "PL".		
11	ピンチオフ	ぴんちおふ	Pinch-off	The process of closing the end of the parison during molding.		
12	離型	りけい	Mold release			
13	トリミング	とりみんぐ	Trimming	Removing burrs.		
14	空気が漏れる	くうきがもれる	Air leak			
15	ドロダウ	どろーだうん	Drawdown	When the parison is extruded, it droops in the direction of gravity due to its temperature or wall thickness.		
16	肉だまり	にくだまり	Material buildup	A phenomenon where resin builds up thickly on a part of the molded article.		
17	パンク	ぱんく	Burst	When blowing, the parison bursts due to pressurization.		
18	肌荒れ	はだあれ	Rough surface	A defect appearing on the surface of the molded article. A rough, grainy state.		