第24課 品質、検査

Quality, Inspection

| No. | Word/Phrase | How to read (Hiragana) | Translation | Note | Exar | nple | Image |
|-----|-------------|------------------------|------------------------------|--|------|------|-------|
| 1 | 図面 | ずめん | Drawing / Blueprint | | | | |
| 2 | 溶接記号 | ようせつきごう | Welding symbol | | | | |
| 3 | JIS | じす | JIS | Japanese Industrial Standards (日本産業規格:にほんさんぎょう きかく) | | | |
| 4 | 品質 | ひんしつ | Quality | | | | |
| 5 | 強度 | きょうど | Strength / Toughness | | | | |
| 6 | 改善 | かいぜん | Improvement / Enhancement | | | | |
| 7 | 検査(する) | けんさ(する) | Inspection / To inspect | | | | |
| 8 | 試験 | しけん | Test / Examination | | | | |
| 9 | 破壊試験 | はかいしけん | Destructive testing | A test that breaks the weld. | | | |
| 10 | 曲げ試験 | まげしけん | Bend test | A test that bends the weld. | | | |
| 11 | 曲げる | まげる | To bend | | | | |
| 12 | 引張試験 | ひっぱりしけん | Tensile test | A test to determine how much force a weld can withstand by pulling it until it breaks. | | | |
| 13 | 引っ張る | ひっぱる | To pull / To stretch | | | | |

だい24か ひんしつ、けんさ

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|---|----|-------------|------------------------|-----------------------------------|--|------|------|-------|
| 1 | 4 | 非破壊試験(NDT) | ひはかいしけん (NDT) | Non-destructive testing (NDT) | A test to check for defects and their condition without destroying the product. | | | |
| 1 | 5 | 外観試験(VT) | がいかんしけん(VT) | Visual testing (VT) | A test to find defects on the surface of the weld using the naked eye or a magnifying glass. | | | |
| 1 | 6 | 浸透探傷試験(PT) | しんとうたんしょうし けん (PT) | Dye penetrant testing (PT) | A test to find defects on the surface of the weld using the principle that liquid penetrates into cracks. Also called "カラーチェック." | | | |
| 1 | 7 | 磁粉探傷試験(MT) | じふんたんしょうしけ ん(MT) | Magnetic particle testing (MT) | A test to find defects such as cracks in the weld using the principle that iron powder is attracted to magnets. | | | |
| 1 | 8 | 放射線透過試験(RT) | ほうしゃせんとうかし けん(RT) | Radiographic testing (RT) | A test to examine internal defects in a weld using the property of X-rays to penetrate matter. | | | |
| 1 | 9 | 超音波探傷試験(UT) | ちょうおんぱたんしょ うしけん(UT) | Ultrasonic testing (UT) | A test to detect defects using the echo of ultrasonic waves. | | | |